



shaping your dreams

A-TAP Series

Hi-Premium Spiral Tap Designed for
Any Material, Any Application, Any Time!



New Innovative Solution for the Oil & Gas Industry

OSG Asia Pte., Ltd.

Features & Benefits

1. Sharp Cutting Edge

Stabilizes chip shape.

2. Variable Lead Flute (PAT.)

Accelerates chip evacuation.

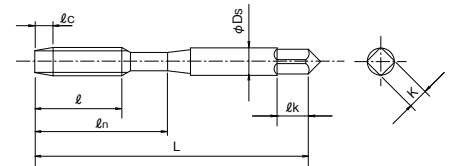
3. OSG's Proprietary V Coating

Long tool life and high wear resistance.



Unified Coarse Thread UNC - Machine Tap A-SFT

DIN 376, Class 2B, Modified Bottom 2.5P, HSSE, V-Coated



EDP Number	Tap Size	Pitch	L	l	∅ D _s	K	Z	Stock
T1403785	1/4	20	80	10.2	4.5	3.4	2	●
T1403786	5/16	18	90	11.3	6	4.9	3	●
T1403787	3/8	16	100	12.7	7	5.5	3	●
T1403788	7/16	14	100	14.5	8	6.2	3	●
T1403789	1/2	13	110	15.6	9	7	3	●
T1403790	9/16	12	110	16.9	11	9	3	●
T1403791	5/8	11	110	18.5	12	9	3	●
T1403792	3/4	10	125	25.4	14	11	4	●
T1403793	7/8	9	140	28.2	18	14.5	4	●
T1404146	1	8	160	31.8	18	14.5	4	●
T1403650	1 1/8	8	180	38.1	22	18	4	●
T1403651	1 1/4	8	180	38.1	22	18	4	●
T1403652	1 3/8	8	200	38.1	28	22	4	●
T1403653	1 1/2	8	200	38.1	28	22	4	●
T1403794	1 5/8	8	200	38.1	32	24	4	●
T1403654	1 3/4	8	200	38.1	36	29	4	●
T1403795	1 7/8	8	225	38.1	36	29	4	●
T1403655	2	8	225	38.1	40	32	4	●

Packed: 1 pc.

Available V coating only.

● Local stock items. Available for immediate delivery.

Work Material

Aluminum		Cast Iron	Low Carbon Steel	Med. Carbon Steel	High Carbon Steel	Alloy Steels	Die Steels	Titanium	High Nickel Alloy	Stainless Steels			Hardened Steels		
6061 7075	Casting		1010 1018	1035 1045	1065	4140 4340	20 HRC	6Al4V (30HRC)	20 HRC	300	400	17-4PH	~35 HRC	35-45 HRC	45-50 HRC
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